



COUNTY OF PLACER
BOARD OF SUPERVISORS
THURSDAY, FEBRUARY 19, 2015
SPECIAL MEETING
AGENDA
6:00 p.m.

Jack Duran, District 1
Robert Weygandt, District 2, Vice Chairman
Jim Holmes, District 3
Kirk Uhler, District 4, Chairman
Jennifer Montgomery, District 5

David Boesch, County Executive
Holly Heinzen, Chief Assistant County Executive Officer
Gerald O. Carden, County Counsel
Ann Holman, Clerk of the Board

County Administrative Center, 175 Fulweiler Avenue, Auburn, CA 95603

Placer County is committed to ensuring that persons with disabilities are provided the resources to participate fully in its public meetings. If you require disability-related modifications or accommodations, including auxiliary aids or services, please contact the Clerk of the Board. If requested, the agenda shall be provided in appropriate alternative formats to persons with disabilities. All requests must be in writing and must be received by the Clerk five business days prior to the scheduled meeting for which you are requesting accommodation. Requests received after such time will be accommodated only if time permits.

**MEETING LOCATION:
COMMUNITY DEVELOPMENT RESOURCE CENTER
PLANNING COMMISSION HEARING ROOM
3091 COUNTY CENTER DRIVE
AUBURN, CA 95603**

6:00 p.m. – 8:30 p.m.

**PUBLIC FORUM
HOMELESS COMMUNITY ASSESSMENT**

- 1. Welcome and Opening Comments**

- 2. Countywide Homeless Needs Assessment**
 - a. Data, Findings, and Observations – presented by Marbut Consulting

 - b. Community Dialogue

- 3. Next Steps**

ADJOURNMENT